



ConocoPhillips

IoT, Autonomous Systems, Process & People
Behaviour – The Magic Combo

Why are Analytics essential to IoT & Autonomous Systems?

"Data is inherently dumb, it doesn't actually do anything unless you know how to use it and how to act on it, because algorithms are where the real value lies; algorithms define action,"

November 2015 – Gartner Symposium 2015 in Barcelona, Peter Sondergaard, senior vice president and head of research at the analyst house

<http://www.v3.co.uk/v3-uk/news/2433966/algorithms-key-for-turning-dumb-data-into-real-business-benefits>

Making Sense of Big Data

IoT – Information lifecycle

1. Plan

- Start small, use available data
 - Targeted outcome
 - RIO analyze

2. Acquire

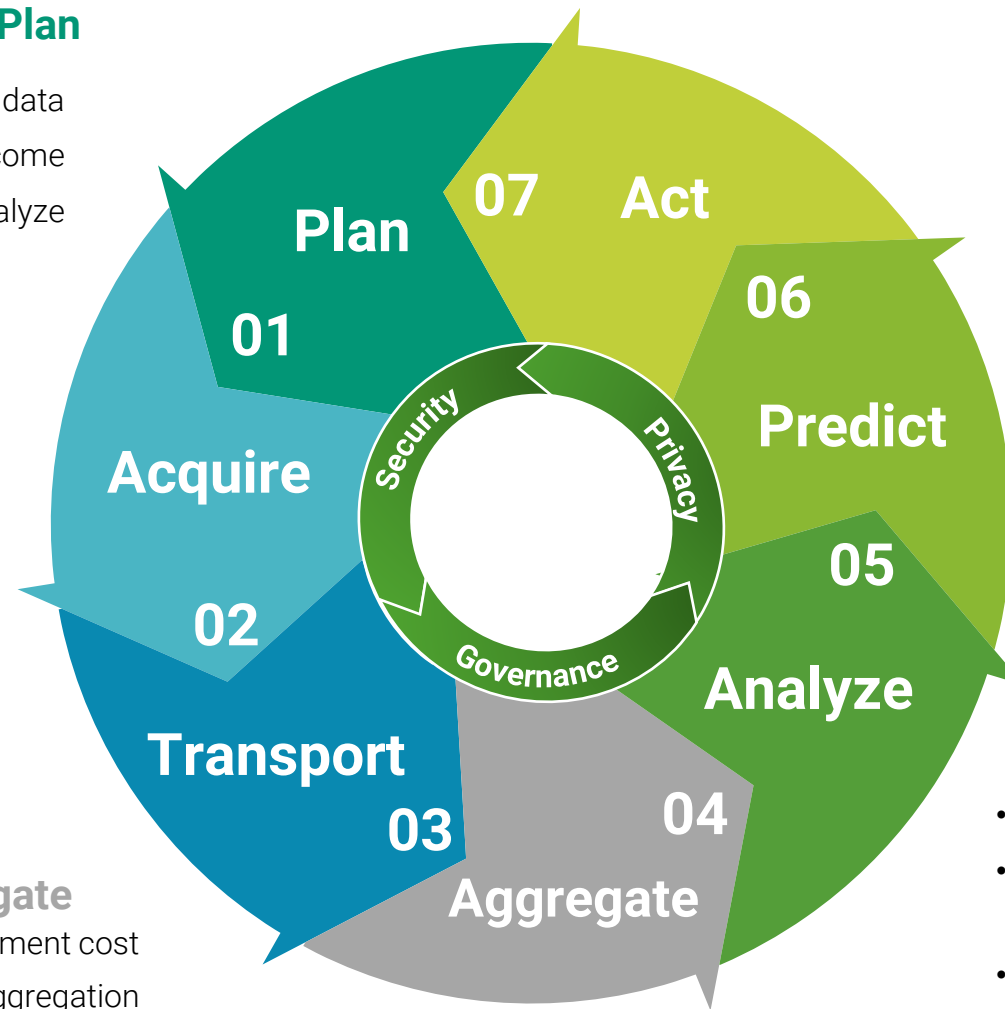
- Sensors, controllers and actuators
- Edge security and manageability
 - Gateways

3. Transport

- Minimize bandwidth consumption and solution latency
- Ethernet, WiFi, Cellular, ZigBee, MQTT
 - Edge/Fog Solutions

4. Aggregate

- Minimize data management cost
 - Tiered data aggregation
 - Cloud brokering



7. Act

- Tailored to specific situation
- Mobile applications
- Visualization layer

6. Predict

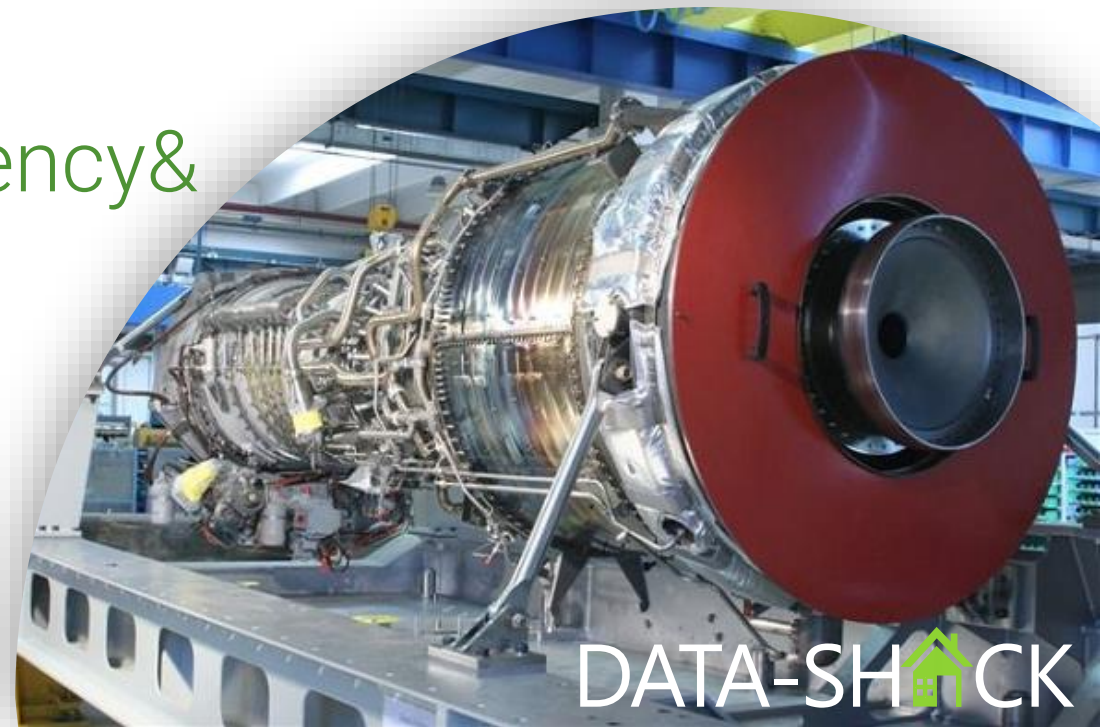
- Predictive models

5. Analyze

- Slice and dice data-sets to understand odd behavior
- Use machine learning to detect patterns invisible for humans
- Convert data into insights

Industry Case Studies

- Protecting Business Assets & High Value Commodities with IoT and Analytics
- IoT in Process Performance, Efficiency & Predictive Maintenance



Protecting Business Assets & High Value Commodities with IoT and Analytics

People Data from a Different Perspective

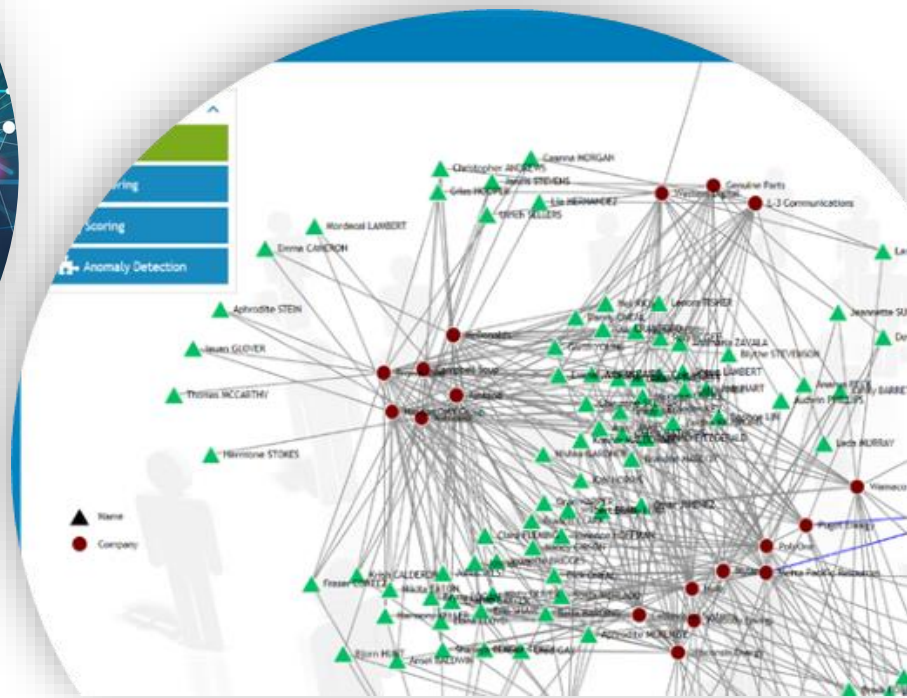
Questionable People Behaviour

- Movement outside of the norm
- Movement around High-Risk Incidents
- Irregular Sequences and Links of Behaviour & Movement

Network Analytics

- Who's talking to whom and how does it relate to Behaviours above
- Joining Intel from External Sources & Social Media

Manipulation of Security Systems & Procedures



Joining People Data with Plant & Other Processes

Process Performance Anomalies

- Performance vs. Expected Target
- Unplanned Stoppages/Breakdowns & People at the Brim of this
- Irregular Sequences and Links of Behaviour & Movement

Irregular Behaviour of Systems

- Failure & manipulation of Monitoring & Security Controls
- Missing Data & Audits of Data Sequencing



Bringing it all together – Adding Product Losses to the Mix

Manipulation of Checks & Balances

- Anomalies in Product Recoveries
- Irregular behaviour in areas with open access to High Value Products

External Sources of information

- Text Analytics on Unstructured information Reported
- Social Media Behaviour monitoring



Keys to Success

Functional Task Team including:

- Domain/Business/Process Experts
- Security/Intelligence Industry Leading Experts
- Analytics Expertise & Extensive Experience
- Technology Expertise
- Correct & Efficient Deployment & Training
- Management Buy-in & Support



Automatic unmanned maintenance, detection of corrosion

If we can't measure it
We can't predict it

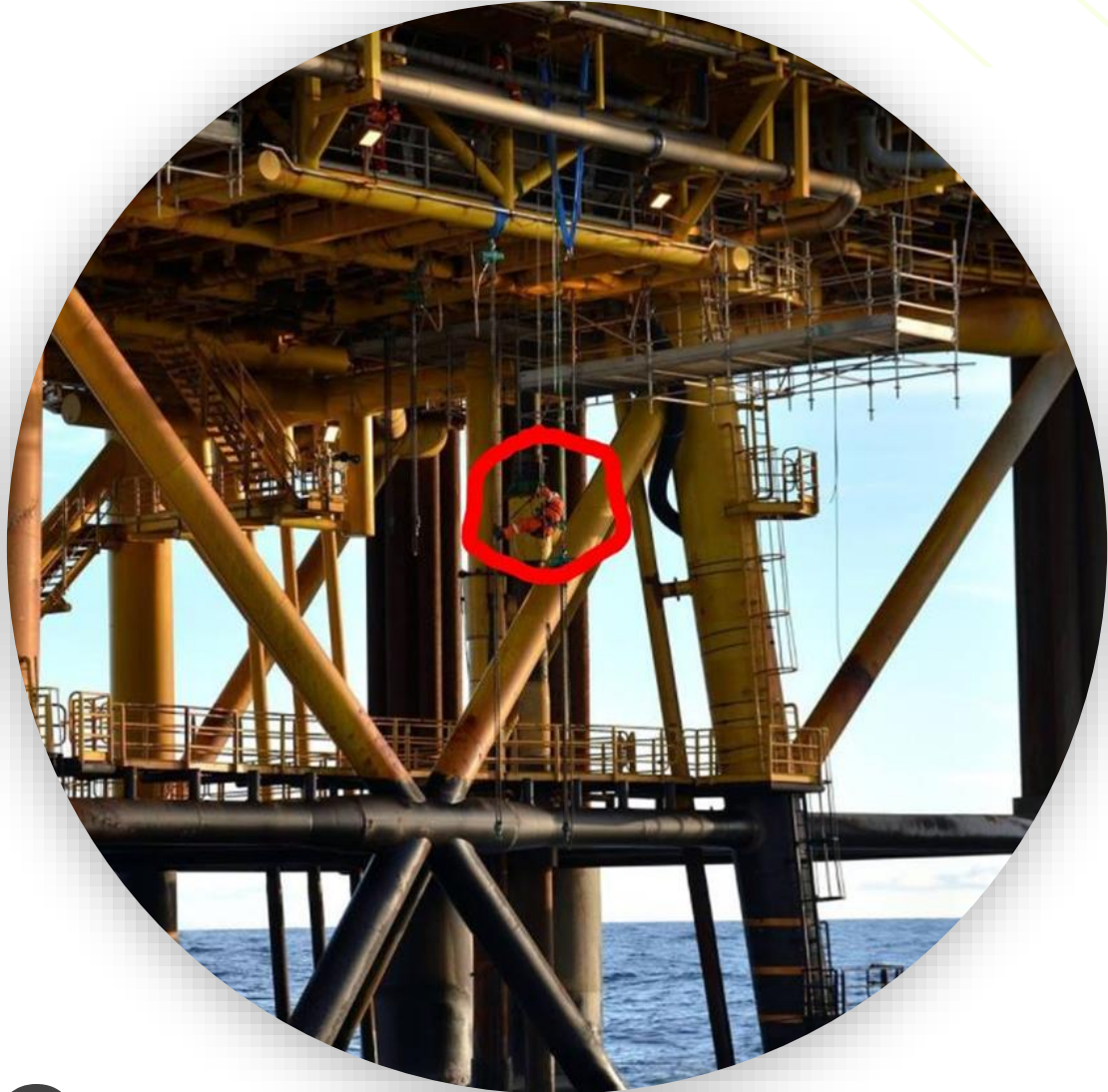
The Case...



The Top-Drive

- Over 2000 sensors
- Mandatory total service every 5 year – VERY expensive
- Designed to run at 100% , 24/7
- Inspections & Repairs need to be fully Automated

Platform Inspections



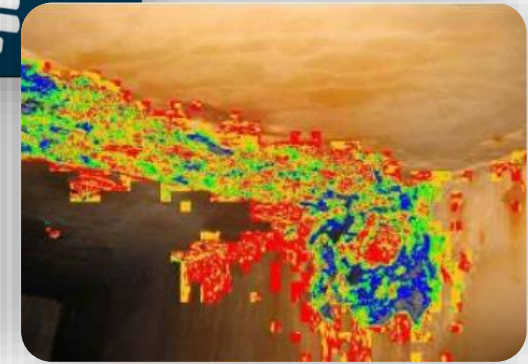
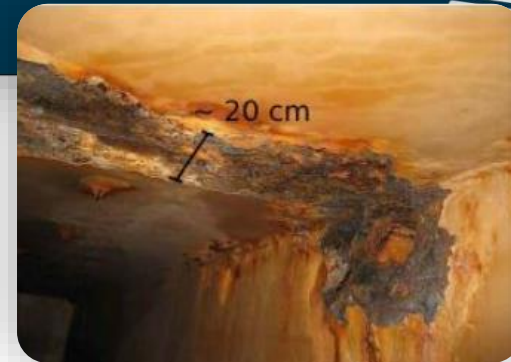
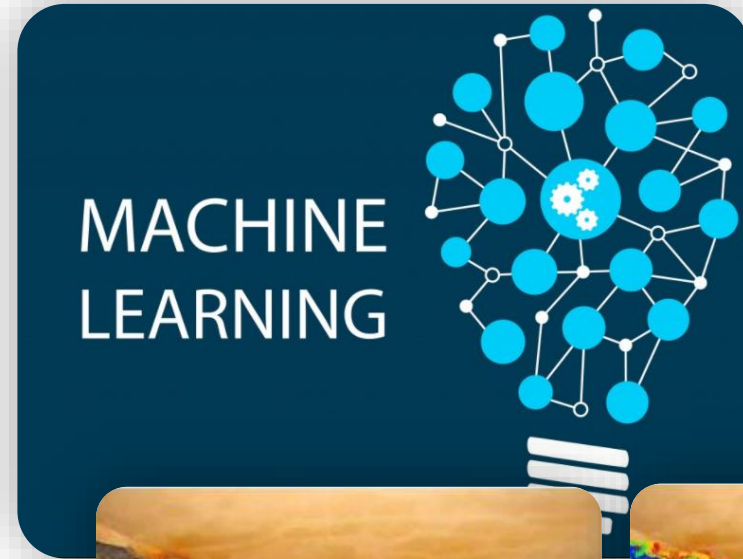
The Old Way...

Platform Inspection Surveys the new way



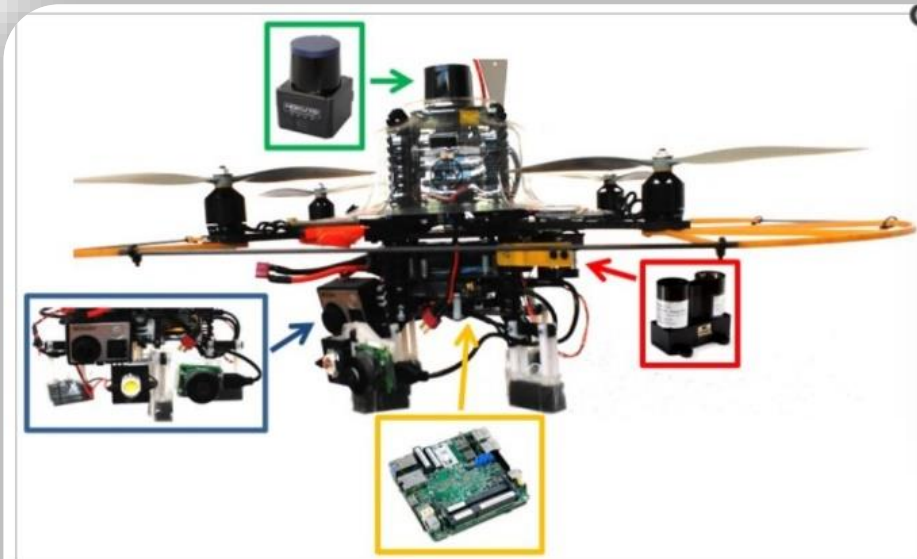
Generation 1.0

Manually operated drone + Machine Learning for auto detection of corrosion

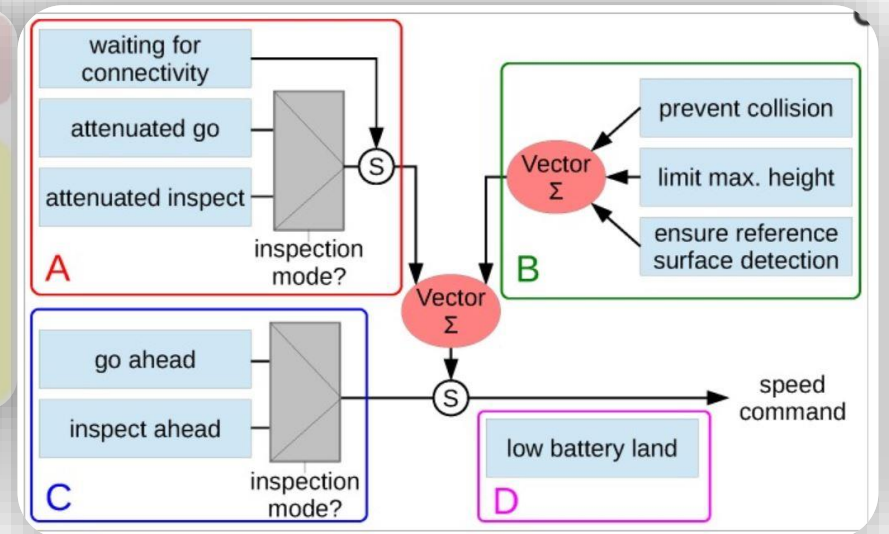
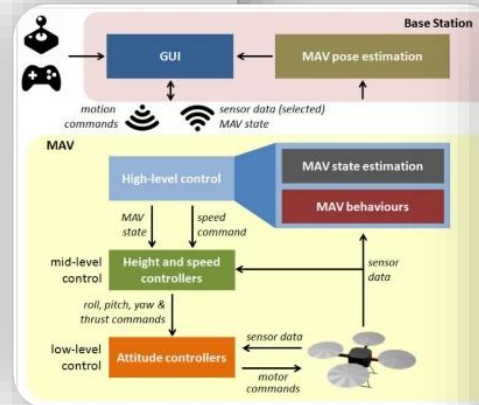


Generation 2.0

Fully automated drone inspection + Machine Learning for corrosion detection and tracking

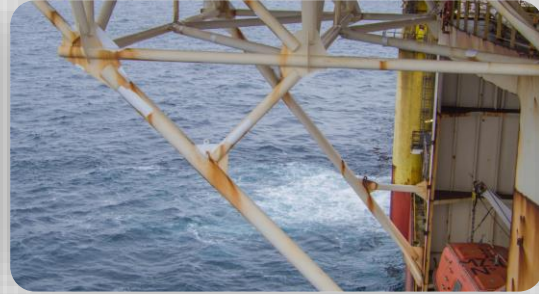


A realization of the INCASS aerial platform; (green) laser scanner; (red) height sensor; (yellow) embedded PC and (blue) camera set and illumination.



All flights recorded, and can be done again automatic → **autonomous Drone and inspection**

The Red Challenge



Also needed to add shape and surface structure

Where to start?

Convert this

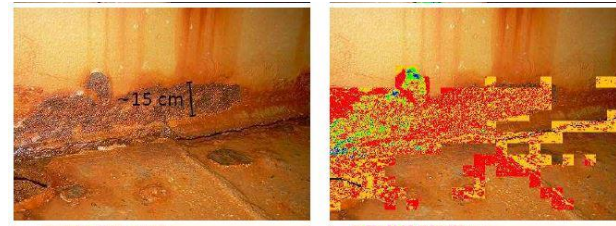
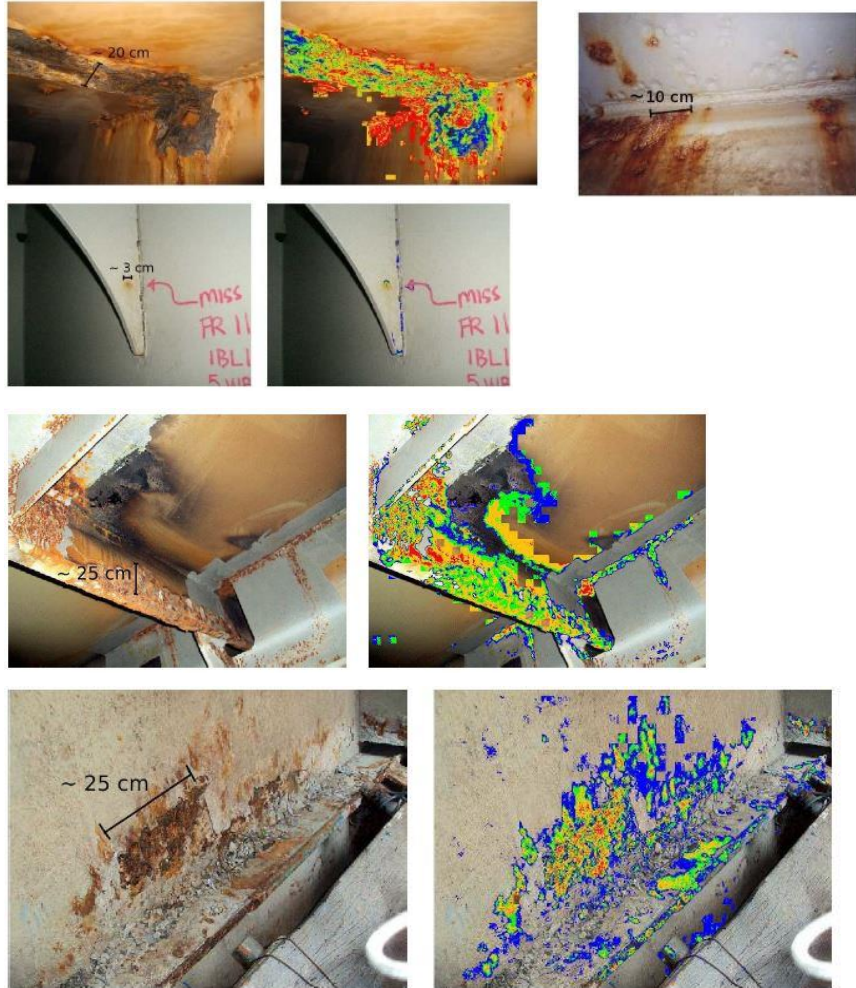


To this, pixel by pixel

Spreadsheet created from file: C:\Users\Christer\Dropbox (Precise Prediction)\Precise Prediction\ DSC7311.JPG

| | 7346 | 7347 | 7348 | 7349 | 7350 | 7351 | 7352 | 7353 | 7354 | 7355 | 7356 | 7357 | 7358 | 7359 | 7360 |
|------|----------|----------|----------|----------|----------|----------|----------|---------|---------|---------|---------|---------|---------|---------|---------|
| | Var7346 | Var7347 | Var7348 | Var7349 | Var7350 | Var7351 | Var7352 | Var7353 | Var7354 | Var7355 | Var7356 | Var7357 | Var7358 | Var7359 | Var7360 |
| 4121 | 12367288 | 12038325 | 11840946 | 11315374 | 10986923 | 10592425 | 10066851 | 9607327 | 9212569 | 8883863 | 8818070 | 8753304 | 8622232 | 8228503 | 8294809 |
| 4122 | 12433081 | 12235704 | 12038325 | 11446960 | 10986923 | 10526632 | 9869472 | 9475741 | 9278362 | 8949656 | 8752277 | 8687511 | 8688025 | 8294296 | 8229016 |
| 4123 | 12301495 | 12366520 | 12234934 | 11643569 | 11249581 | 10658218 | 9869472 | 9409948 | 9278362 | 9015449 | 8818070 | 8753304 | 8753818 | 8228503 | 8229016 |
| 4124 | 12432567 | 12234934 | 12103348 | 11577776 | 11315374 | 10920876 | 10001058 | 9672350 | 9344155 | 9015449 | 8949656 | 8884890 | 8688025 | 8227989 | 8294296 |
| 4125 | 12629946 | 12366520 | 12037555 | 11511726 | 11380397 | 10920876 | 10132644 | 9869729 | 9475741 | 9147035 | 8884377 | 8884890 | 8622232 | 8096917 | 8294296 |
| 4126 | 12761532 | 12629178 | 12168627 | 11511726 | 11314604 | 10855083 | 10264230 | 9935522 | 9475741 | 9081756 | 8752791 | 8490646 | 8622232 | 8228503 | 8228503 |
| 4127 | 12761532 | 12663385 | 12037041 | 11642542 | 11380140 | 10789290 | 10264230 | 9738143 | 9278362 | 8950170 | 8818584 | 8424853 | 8622232 | 8294296 | 8162710 |
| 4128 | 12893118 | 12431799 | 11839662 | 11576749 | 11314347 | 10657190 | 10066081 | 9474971 | 8949397 | 8818584 | 8950170 | 8556439 | 8556439 | 8228503 | 8096917 |
| 4129 | 12892604 | 12234934 | 11642542 | 11117225 | 10854569 | 10262946 | 9934495 | 9606557 | 9080983 | 8949656 | 8884890 | 8556439 | 8359830 | 8229016 | 8031637 |
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| 4132 | 12102318 | 11050660 | 10195866 | 9999514 | 9408151 | 8685455 | 8818325 | 8621205 | 8555925 | 8491416 | 8557209 | 8229016 | 8163223 | 7901079 | 7835286 |
| 4133 | 11247011 | 10655133 | 9998487 | 9407123 | 9079186 | 8882579 | 8620691 | 8555412 | 8424853 | 8491416 | 8426137 | 8229016 | 8163223 | 8032151 | 7966358 |
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Some Examples



Corrosion Score

| | |
|------|------|
| #234 | 0.32 |
| #123 | 0.31 |
| #324 | 0.27 |
| #763 | 0.26 |
| #352 | 0.24 |
| #765 | 0.21 |
| #675 | 0.20 |
| #943 | 0.18 |
| #629 | 0.14 |
| #662 | 0.14 |
| #834 | 0.12 |
| #536 | 0.10 |
| #735 | 0.08 |

How far are we now...

THIS PROJECT GOT US TO LEVEL 9

TRL 9

•Actual system "flight proven" through successful mission operations

TRL 8

•Actual system completed and "flight qualified" through test and demonstration (ground or space)

TRL 7

•System prototype demonstration in a space environment

TRL 6

•System/subsystem model or prototype demonstration in a relevant environment (ground or space)

TRL 5

•Component and/or breadboard validation in relevant environment

TRL 4

•Component and/or breadboard validation in laboratory environment

TRL 3

•Analytical and experimental critical function and/or characteristic proof-of-concept

TRL 2

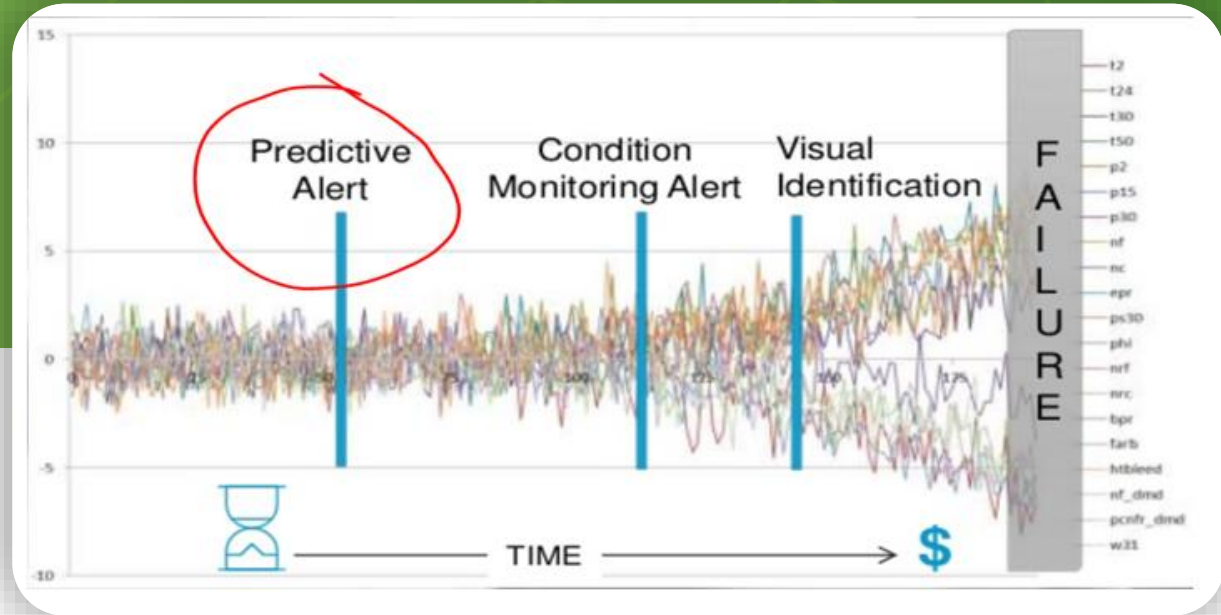
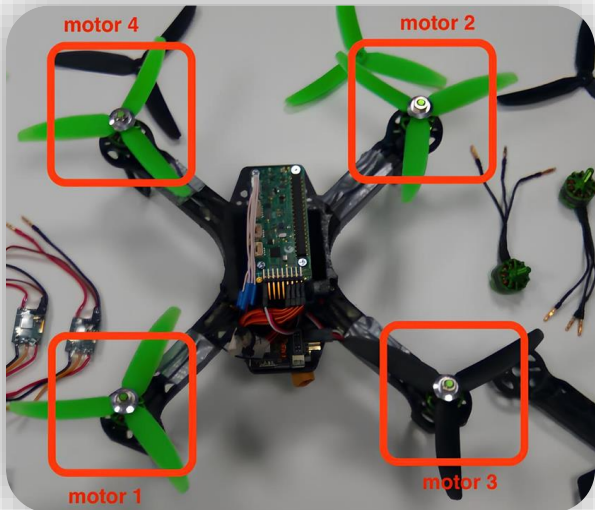
•Technology concept and/or application formulated

TRL 1

•Basic principles observed and reported

Predictive Maintenance of the Drone Itself

The picture shows sensor data from a case where the drone crashed because of a rotor failure.

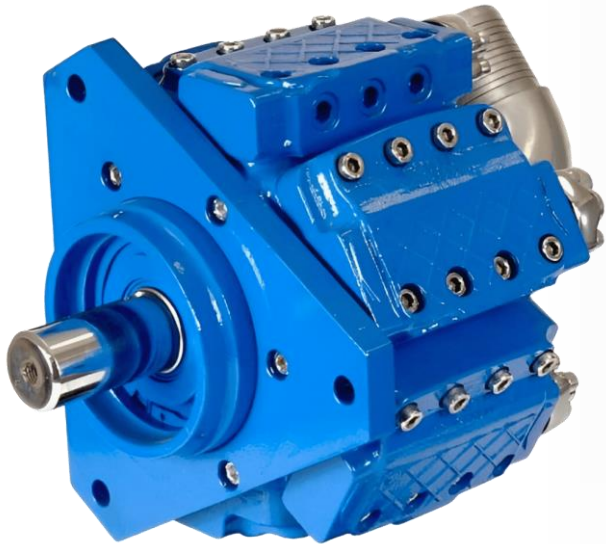


Available data was analysed and showed that the cause showed up in the data several flight hours before the crash.

When we added this intelligence to the drone, the drone took a decision to fly back to base and “asked” for the rotor to be replaced when needed.

Process optimization

Analyses for proactive Maintenance



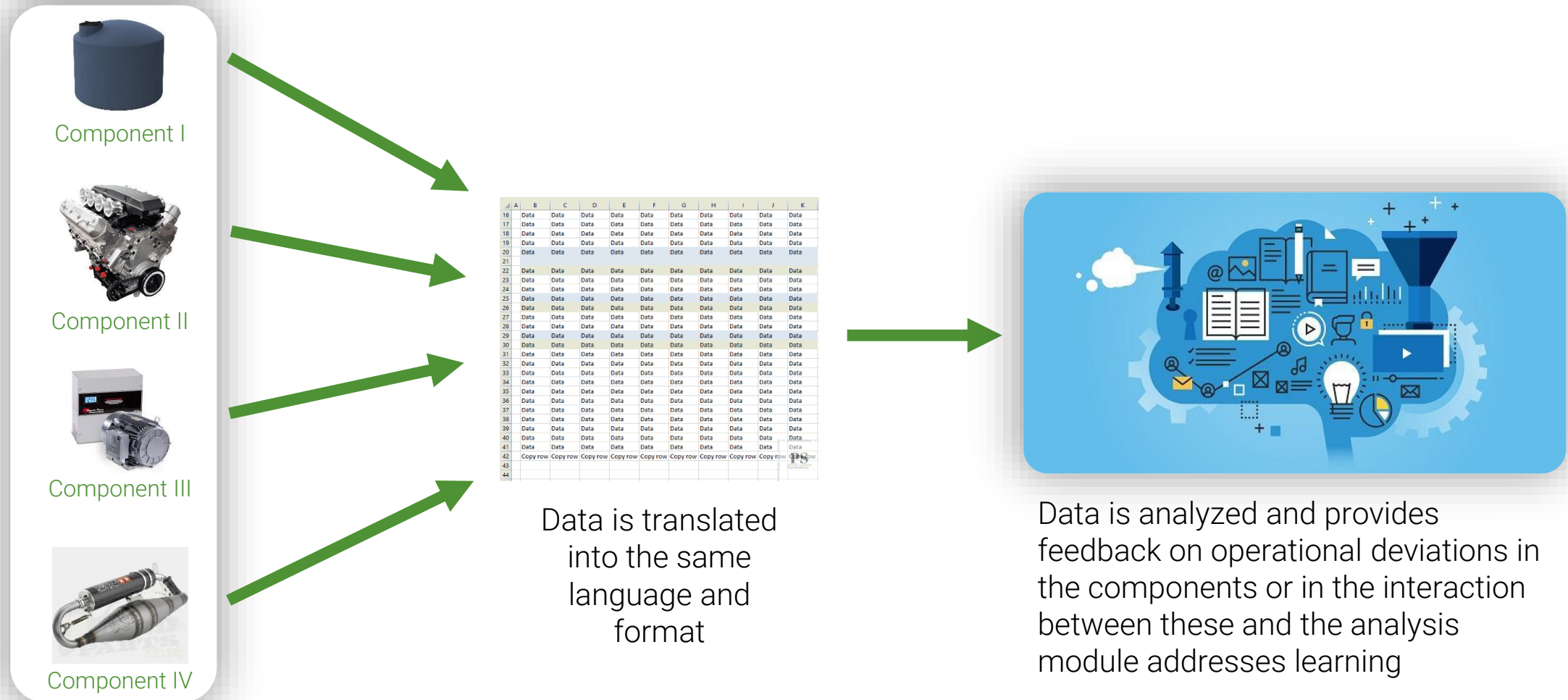
Automatic Alarms



Maintenance To-Do list based on actual needs

| UnitID | Maintenance Score |
|--------|-------------------|
| #234 | 0.32 |
| #123 | 0.31 |
| #324 | 0.27 |
| #763 | 0.26 |
| #352 | 0.24 |
| #765 | 0.21 |
| #675 | 0.20 |
| #943 | 0.18 |
| #629 | 0.14 |
| #662 | 0.14 |
| #834 | 0.12 |
| #536 | 0.10 |
| #735 | 0.08 |

Reactive Input - Proactive Output



Benefits

Benefits of Drone predictive maintenance

Security: More secure and reliable equipment & drones

Economy: Avoid expensive shutdowns & repairs

Optimized maintenance cycles: The equipment & drones let you know if and when any parts need to be replaced.

Safety: Save lives by not doing unsafe inspections

Intelligent PPE: The Hawk – Use Case



Connected Intelligent Equipment, Cameras & Drones

Drones



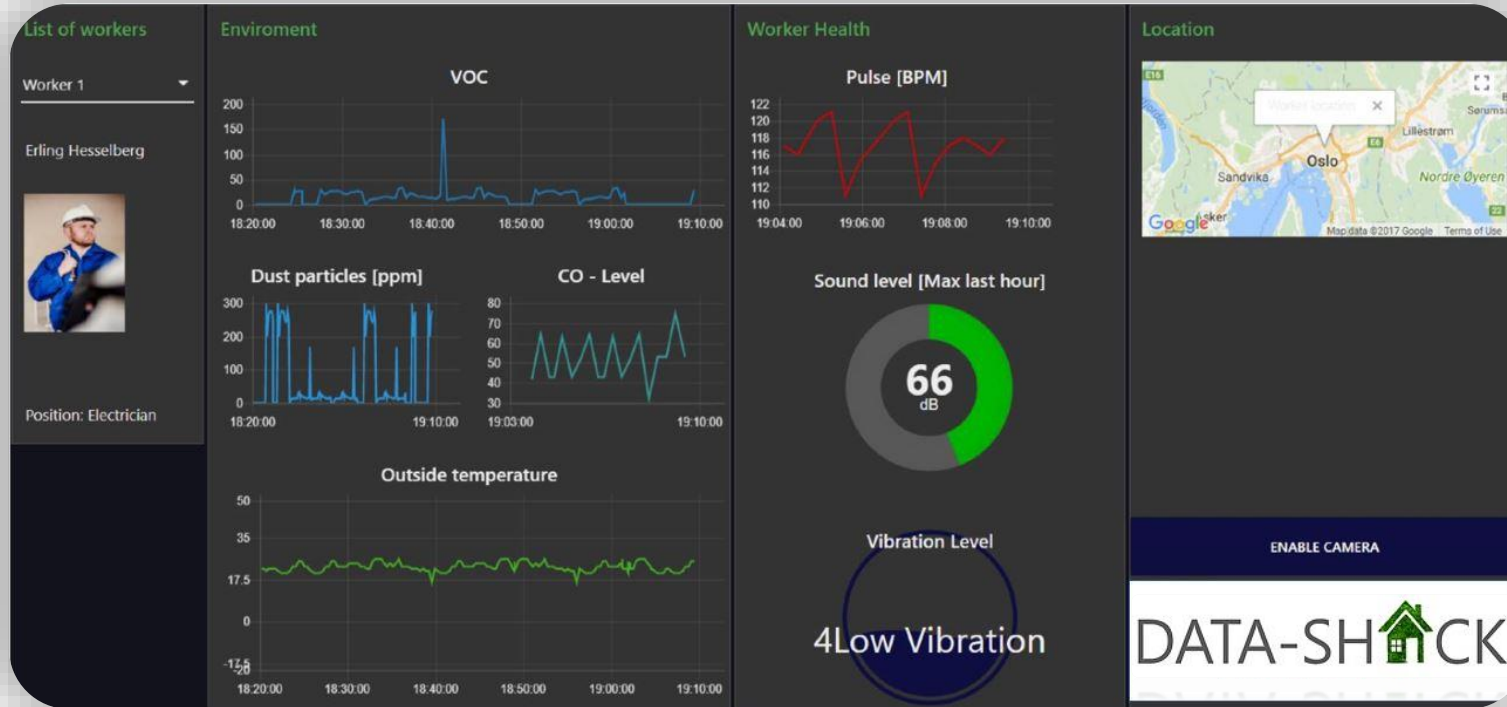
Mini computers



Sensors



MS Azure (Data Lake) IoT Cloud



All presented in a live Dashboard

IoT Intelligent Drones

Intelligent Drones with sensors and Edge ML
Our Machine Learning for Drones will make the drone intelligent

Examples of sensors

- Sound
- Light
- GPS
- Dust
- Gas
- Vibration
- Gyro
- Air Quality / Air Pollution (many different sensors)

